

Garant**Indexable insert for turning DC.T 070204, for finish machining, Grade: HB7415-1****Order data**

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|--------------|-----------------|
| Order number | 260353 HB7415-1 |
| GTIN | 4062406749620 |
| Item class | 21G |

Technical description

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|-------------------------------|--------------|
| Finishing/roughing assignment | Finishing |
| Corner radius | 0.4 mm |
| Secondary application | M |
| Cutting depth a_p | 0.2 - 1.5 mm |
| Grade | HB7415-1 |
| ISO code indexable insert | DCMT 070204 |
| Chip breaker | TIS |
| Tolerance | M |
| Tool material | Carbide |
| Cutting conditions | continuous |

| | |
|--------------------------------------|------------------------------|
| Cutting speed v_c main application | 50 - 110 m/min |
| Main application | S |
| Number of changes/inserts | 2 |
| Feed f | 0.05 - 0.3 mm/rev. |
| Type of product | Indexable insert for turning |